Material Grade: PE-80

DN	O.D		DN	PN 2.5 SDR-41		DN	PN 3.2 SDR-33		DN	PN 4 SDR-26		DN	PN 5 SDR-21		DN	PN 6 SDR-17		DN	PN 8 SDR-13.6		DN	PN 10 SDR-11		DN	PN 12.5 SDR-9		DN	PN 16 SDR-7.4		DN	PN 20 SDR-6	
	WALL THICKNESS			WALL THICKNESS			WALL THICKNESS			WALL THICKNESS			WALL THICKNESS			WALL THICKNESS			WALL THICKNESS			WALL THICKNESS			WALL THICKNESS			WALL THICKNESS			WALL THICKNESS	
	MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX
20	20.00	20.30																			20	2.00	2.30	20	2.30	2.70	20	2.80	3.20	20	3.40	3.90
25	25.00	25.30																25	2.00	2.30	25	2.30	2.70	25	2.80	3.20	25	3.40	3.90	25	4.20	4.80
32	32.00	32.30													32	2.00	2.30	32	2.40	2.80	32	3.00	3.40	32	3.60	4.10	32	4.40	5.00	32	5.40	6.10
40	40.00	40.40										40	2.00	2.30	40	2.40	2.80	40	3.00	3.40	40	3.70	4.20	40	4.50	5.10	40	5.50	6.20	40	6.70	7.50
50	50.00	50.40							50	2.00	2.30	50	2.40	2.80	50	3.00	3.40	50	3.70	4.20	50	4.60	5.20	50	5.60	6.30	50	6.80	7.60	50	8.40	9.40
63	63.00	63.40							63	2.50	2.90	63	3.00	3.40	63	3.80	4.30	63	4.70	5.30	63	5.80	6.50	63	7.00	7.80	63	8.60	9.60	63	10.50	11.70
75	75.00	75.50	75	2.00	2.30	75	2.3	2.70	75	2.90	3.30	75	3.60	4.10	75	4.50	5.10	75	5.60	6.30	75	6.90	7.70	75	8.40	9.40	75	10.20	11.40	75	12.50	13.90
90	90.00	90.60	90	2.20	2.60	90	2.8	3.20	90	3.50	4.00	90	4.30	4.90	90	5.30	6.00	90	6.70	7.50	90	8.20	9.20	90	10.00	11.10	90	12.20	13.60	90	15.00	16.60
110	110.00	110.70	110	2.70	3.10	110	3.4	3.90	110	4.30	4.90	110	5.30	6.00	110	6.50	7.30	110	8.10	9.10	110	10.00	11.10	110	12.30	13.70	110	14.90	16.50	110	18.40	20.40
125	125.00	125.80	125	3.10	3.60	125	3.8	4.30	125	4.80	5.50	125	6.00	6.70	125	7.40	8.30	125	9.20	10.30	125	11.40	12.70	125	13.90	15.40	125	16.90	18.70	125	20.90	23.10
140	140.00	140.90	140	3.50	4.00	140	4.3	4.90	140	5.40	6.10	140	6.70	7.50	140	8.30	9.30	140	10.30	11.50	140	12.80	14.20	140	15.60	17.30	140	19.00	21.00	140	23.40	25.90
160	160.00	161.00	160	4.00	4.50	160	4.9	5.50	160	6.20	7.00	160	7.70	8.60	160	9.50	10.60	160	11.80	13.10	160	14.60	16.20	160	17.80	19.70	160	21.70	24.00	160	26.70	29.50
180	180.00	181.10	180	4.40	5.00	180	5.5	6.20	180	7.00	7.80	180	8.60	9.60	180	10.60	11.80	180	13.30	14.80	180	16.40	18.20	180	20.00	22.10	180	24.40	27.00	180	30.00	33.10
200	200.00	201.20	200	4.90	5.50	200	6.1	6.90	200	7.70	8.60	200	9.60	10.70	200	11.80	13.10	200	14.80	16.40	200	18.20	20.20	200	22.30	24.70	200	27.10	30.00	200	33.40	36.90
225	225.00	226.40	225	5.50	6.20	225	6.9	7.70	225	8.70	9.70	225	10.80	12.00	225	13.30	14.80	225	16.60	18.40	225	20.50	22.70	225	25.00	27.60	225	30.50	33.70	225	37.50	41.40
250	250.00	251.50	250	6.10	6.90	250	7.6	8.50	250	9.70	10.80	250	12.00	13.30	250	14.80	16.40	250	18.40	20.40	250	22.80	25.20	250	27.80	30.70	250	33.80	37.30	250	41.70	46.00
280	280.00	281.70	280	6.90	7.70	280	8.5	9.50	280	10.80	12.00	280	13.40	14.90	280	16.50	18.30	280	20.60	22.80	280	25.50	28.20	280	31.20	34.50	280	37.90	41.80	280	46.70	51.50
315	315.00	316.90	315	7.70	8.60	315	9.6	10.70	315	12.20	13.60	315	15.00	16.60	315	18.60	20.60	315	23.20	25.70	315	28.70	31.70	315	35.00	38.60	315	42.60	47.00	315	52.50	57.90