Material Grade PE-100

DN	O.D		DN	PN 3.2 SDR-41 WALL THICKNESS		DN	PN 4 SDR-33 WALL THICKNESS		DN	PN 5 SDR-26 WALL THICKNESS		DN	PN 6 SDR-21 WALL THICKNESS		DN	PN 8 SDR-17 WALL THICKNESS		DN	PN 10 SDR-13.6 WALL THICKNESS		DN	PN 12.5 SDR-11 WALL THICKNESS		DN	PN 16 SDR-9 WALL THICKNESS		DN	PN 20 SDR-7.4 WALL THICKNESS	
	MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX		MIN	MAX
20	20.00	20.30																			20	1.9	2.2	20	2.3	2.6	20	2.7	3.1
25	25.00	25.30																25	2.0	2.3	25	2.3	2.6	25	2.8	3.2	25	3.4	3.8
32	32.00	32.30													32	2.0	2.3	32	2.4	2.8	32	2.9	3.3	32	3.6	4.1	32	4.4	4.9
40	40.00	40.40										40	2.0	2.3	40	2.4	2.8	40	3.0	3.4	40	3.7	4.2	40	4.5	5.1	40	5.4	6.0
50	50.00	50.40							50	2.0	2.3	50	2.4	2.8	50	3.0	3.4	50	3.7	4.2	50	4.6	5.2	50	5.6	6.3	50	6.8	7.6
63	63.00	63.40							63	2.5	2.9	63	3.0	3.4	63	3.8	4.3	63	4.7	5.3	63	5.8	6.5	63	7.0	7.8	63	8.6	9.6
75	75.00	75.50	75	2.00	2.30	75	2.30	2.70	75	2.9	3.3	75	3.6	4.1	75	4.5	5.1	75	5.6	6.3	75	6.9	7.7	75	8.4	9.3	75	10.2	11.3
90	90.00	90.60	90	2.20	2.50	90	2.80	3.20	90	3.5	4.0	90	4.3	4.9	90	5.3	6.0	90	6.7	7.5	90	8.2	9.1	90	10.0	11.1	90	12.2	13.5
110	110.00	110.70	110	2.70	3.10	110	3.40	3.80	110	4.3	4.9	110	5.3	6.0	110	6.5	7.3	110	8.1	9.0	110	10.0	11.1	110	12.3	13.6	110	14.9	16.5
125	125.00	125.80	125	3.10	3.50	125	3.80	4.30	125	4.9	5.5	125	6.0	6.7	125	7.4	8.3	125	9.2	10.2	125	11.4	12.7	125	13.9	15.4	125	16.9	18.7
140	140.00	140.90	140	3.50	4.00	140	4.30	4.80	140	5.5	6.2	140	6.7	7.5	140	8.3	9.3	140	10.3	11.4	140	12.8	14.2	140	15.6	17.3	140	19.0	21.0
160	160.00	161.00	160	4.00	4.50	160	4.90	5.50	160	6.2	7.0	160	7.7	8.6	160	9.5	10.6	160	11.8	13.1	160	14.6	16.2	160	17.8	19.7	160	21.7	24.0
180	180.00	181.10	180	4.40	4.90	180	5.50	6.20	180	7.0	7.8	180	8.6	9.6	180	10.6	11.8	180	13.3	14.7	180	16.4	18.1	180	20.0	22.1	180	24.4	26.9
200	200.00	201.20	200	4.90	5.50	200	6.10	6.80	200	7.7	8.6	200	9.6	10.7	200	11.8	13.1	200	14.7	16.3	200	18.2	20.1	200	22.3	24.6	200	27.1	29.9
225	225.00	226.40	225	5.50	6.20	225	6.90	7.70	225	8.7	9.7	225	10.8	12.0	225	13.3	14.8	225	16.6	18.4	225	20.5	22.7	225	25.0	27.6	225	30.5	33.7
250	250.00	251.50	250	6.10	6.80	250	7.60	8.50	250	9.7	10.8	250	12.0	13.3	250	14.8	16.4	250	18.4	20.3	250	22.8	25.2	250	27.8	30.7	250	33.8	37.3
280	280.00	281.70	280	6.90	7.70	280	8.50	9.50	280	10.8	12.0	280	13.4	14.9	280	16.5	18.3	280	20.6	22.8	280	25.5	28.2	280	31.2	34.4	280	37.9	41.8
315	315.00	316.90	315	7.70	8.60	315	9.60	10.70	315	12.2	13.6	315	15.0	16.6	315	18.6	20.6	315	23.2	25.6	315	28.7	31.7	315	35.0	38.6	315	42.6	47.0